

Chapter 6: Plastic Pipe for Other Applications

Pipe Stiffness

$D = 0.250$ m (10 in.) - Pipe diameter

$R = \frac{D}{2}$ $R = 0.125$ m (5 in.) - Pipe radius

$t = 8$ mm (0.134 5 in.) - Wall thickness

$E_p = 3.03 \cdot 10^9$ N/m² (440,000 psi) - Initial modulus of elasticity (plastic)

$I = \frac{t^3}{12} \cdot 10^{-9}$ m⁴/m (in.⁴/in.) Moment of inertia

$I = 4.27 \cdot 10^{-8}$ m⁴/m (0.0026 in.⁴/in.)

$$FF = \frac{D^2}{E \cdot I} * 1000 < = 0.542 \text{ m/N (95 in./lb)} \quad (6-1)$$

$FF = 0.4834$ m/N (85 in.lb)

$$PS = \frac{E \cdot I}{0.149 \cdot R^3} > = 98,946/D \text{ N/m/m (565/D lb/in./in.)} \quad (6-2)$$

$$PS = 444,237 \geq \frac{98,946}{D} = 395,784 \text{ OK}$$

Deflection

$D_L = 2.5$ Deflection lag factor for long-term prediction

$K = 0.11$ Bedding constant

$E' = 6.89 \cdot 10^6$ N/m² (1,000 psi) - Soil modulus

$P = 69,000$ N/m² (10 psi) - Service pressure at the crown of the pipe

$$\frac{\Delta Y}{D} = \frac{D_L \cdot K \cdot P}{0.149 \cdot (PS) + 0.061 \cdot (E')} \cdot 100 \text{ percent} \quad (6-3)$$

$$\frac{\Delta Y}{D} = 3.90\% \text{ - Pipe deflection}$$

Wall Stress (Crushing)

$P_{ST} = 68,950 \text{ N/m}^2$ (1,440 psf) - Short-term pressure at the crown of the conduit

$P_{LT} = 68,950 \text{ N/m}^2$ (1,440 psf) - Long-term pressure at the crown of the conduit

$f_i = 3.03 \cdot 10^9 \text{ N/m}^2$ (440,000 psi) Initial tensile strength of the pipe material

$f_{50} = 1.09 \cdot 10^9 \text{ N/m}^2$ (158,400 psi) - 50-year tensile strength of the pipe material

$D = 0.3 \text{ m}$ (1 ft) - Diameter of pipe

$$T_{ST} = D \cdot \frac{P_{ST}}{2} = 10,343 \text{ N/m (720 lbf/ft)} \quad \text{- Short-term wall thrust} \quad (6-4)$$

$$T_{LT} = D \cdot \frac{P_{LT}}{2} = 10,343 \text{ N/m (720 lbf/ft)} \quad \text{- Long-term wall thrust} \quad (6-5)$$

$$A \geq 2 \cdot \left(\frac{T_{ST}}{f_i} + \frac{T_{LT}}{f_{50}} \right) \cdot 10^6 \quad A = 25.8 \text{ mm}^2/\text{m (0.0124 in.}^2/\text{ft)} \quad \text{- Wall area} \quad (6-6)$$

Ring Buckling

$H = 3 \text{ m}$ (10 ft) - Height of soil above the crown of the pipe

$H_w = 6 \text{ m}$ (20 ft) - Height of water above the crown of the pipe

$R = 0.3 \text{ m}$ (12 in.) - Mean radius

$$B = 1 - 0.33 \cdot \frac{h_w}{h} \quad \text{Buoyancy factor } B = 0.34$$

$E = 9.65 \cdot 10^8 \text{ N/m}^2$ (140,000 psi) - 50-year Modulus of elasticity

$M_s = 11.72 \cdot 10^6 \text{ N/m}^2$ (1,700 psi) - Soil modulus

$A = 3,050 \text{ mm}^2/\text{m}$ (1.44 in.²/ft) - Wall area

$I = 42,610 \text{ mm}^4/\text{m}$ (0.0026 in.⁴/in.) - Moment of inertia of the wall section

$$f_{cr} = \frac{0.77 \cdot R}{A} \cdot \sqrt{\frac{B \cdot M_s \cdot E \cdot I}{0.149 \cdot R^3}} \quad \text{N/m}^2 \quad (fa * 12 \text{ (psi)}) \quad \text{- Wall buckling stress} \quad (6-7)$$

$$f_{cr} = \frac{f_a}{2} FS = 2 f_{cr} = 7.6424 \cdot 10^6 \text{ N/m}^2 (1,096 \text{ psi})$$

Hydrostatic Buckling

$\nu = 0.39$ Poisson's ration

$$K = 1.5 (10)^{-12} \text{ SI, 216 non-SI}$$

$$P_{cr} = C \left(\frac{KEI}{(1 - \nu^2)R^3} \right) \cdot 0.7 \text{ N/m}^2 \text{ (psf) - Buckling stress} \quad (6-8)$$

$C = \text{Ovality} = 0.7$ for 4 percent deflection

$$P_{cr} = 1,886 \text{ N/m}^2 (37.3 \text{ psf}) - \text{Field stress or radial pressure from the water}$$

Wall Strain Cracking

$t_{max} = 6 \text{ mm (0.25 in.)}$ - Thickness of pipe wall

$D = 250 \text{ mm (10 in.)}$ - Pipe diameter

$\frac{\Delta Y}{D} = 3.9\%$ Ratio of pipe deflection to pipe diameter

$$\epsilon_b = \frac{t_{max}}{D} \cdot \left[\frac{0.03 \cdot \frac{\Delta Y}{D}}{1 - \left(0.02 \cdot \frac{\Delta Y}{D} \right)} \right] \text{ mm/mm (in./in.) - Wall strain} < \text{strain limit}/2 \quad (6-9)$$

$$\epsilon_b = 0.003 < 0.05/2 = 0.025 \text{ OK}$$